

Date: Friday, 21/12/2007 2:45:18 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HELI-ACCESS HANDLE		
Job Number	: 36531					
Estimate Number	: 11828					
P.O. Number	: N/A			Part Number	: D2478	
This Issue	: 21/12/2007		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: D2478 REV A	
First Issue	: N/A			Project Number	: N/A	
Previous Run	: 34030			Drawing Revision	: A	
Written By	: <i>[Signature]</i>			Material	: N/A	
Checked & Approved By	: <i>[Signature]</i>			Due Date	: 15/01/2008	
Comment	: Est. B99.03.12 Updated from hand written IPP DM			Qty:	8	Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0750W049	304 RD Tube .750 x .049W	
		Comment: Qty.: 3.1500 f(s)/Unit Total : 25.2000 f(s) 304 RD Tube .750 x .049W Material: 304/316 SS Seamless 0.75" OD x 0.049" Wall Batch <i>B106015</i>	<i>FF 08-01-08</i> (8)
2.0	BAND SAW	BAND SAW	
		Comment: BAND SAW Cut as per Template DT8331 (DT 2478 CT)	<i>FF 08-01-08</i> (8)
3.0	BENDING	BENDING MACHINE	
		Comment: BENDING MACHINE Bend as per Template DT8332 (DT 2478 BT) Trim as per Template DT8333 (DT 2480 CJ) Deburr	<i>FF 09-01-08</i> (8)
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<i>08/01/10 (8)</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>PAT0</i>	<i>08/01/10 (8)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: LD Date: 08/01/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

12/01/11

Job Completion



W 88.01.11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

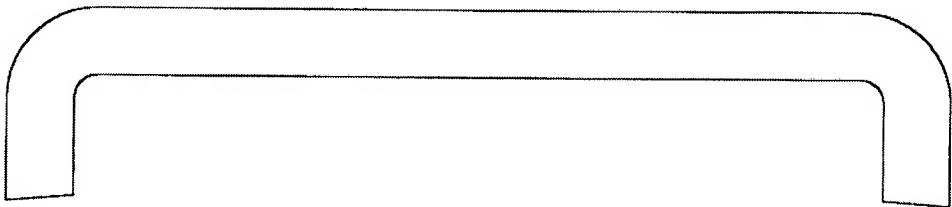
NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BS</i>	APPROVED <i>BS</i>	DRAWING NO. D2478	REV. A SHEET 1 OF 1
DATE 96/05/14		TITLE HELI-ACCESS HANDLE	SCALE 1:1

RELEASED
96/10/02 DS

u/o 36531



CUT PER TEMPLATE DT 2478 CT
BEND PER TEMPLATE DT 2478 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 SS 0.75 OD 0.049 WALL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries